

Wastewater Education Programs Treatment Plant TourTreatment Processes and Operations

During or after a treatment plant tour: Student Guide

Listed below are the steps for cleaning water at King County' South and West Point Treatment Plants. Next to each process step:

- Describe the process
- List the basic science used (physics, biology, chemistry)
- Describe the purpose of the process (what is removed).

Pre-Treatment bar screens	Pre-1	Freatment	bar	screens
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- Description:
- Science
- Purpose:

Pre-Treatment Pre-aeration – grit removal:

- Description:
- Science
- Purpose:

Primary Treatment

- Description:
- Science
- Purpose:

Secondary Treatment- aeration basins

- Description:
- Science
- Purpose:

Secondary Treatment – clarifier tanks

• Description:



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SciencePurpose:	
Disinfection: • Description:	
SciencePurpose:	
Tertiary Treatment - • Description:	
SciencePurpose:	
Solid Treatment – Digesters • Description:	
SciencePurpose:	
Solids Treatment – Dewatering (Gravity Belt Thickeners and Centrifuges) • Description:	
SciencePurpose:	

List 5 different types of jobs required to make a treatment plant and sewer system operate effectively:



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During or after a treatment plant tour: Teacher Guide

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- Describe the purpose of the process (what is removed).

Pre-Treatment bar screens:

Description:

Larger, vertical steel screens remove trash (toilet paper) from raw sewage.

Science: Physics

Purpose: Trash removal

Pre-Treatment Pre-aeration – grit removal:

Description:

A large tank with air added- air and turbulence allows heavy particles to settle to the bottom. Think of a 'hot tub' bubbles and turbulence and dirt settles to the bottom.

Science: Physics

Purpose: Dirt, sand, gravel removal

Primary Treatment

Description:

Physical settling tank- organic material settles (sludge) or floats (scum), grease floats – poo and food settle --- think of the Italian salad dressing bottle in your refrigerator

Science: Physics

Purpose: 50% organic solids removal

Secondary Treatment- aeration basins

Description:

Aerobic bacteria are activated with oxygen. When activated they reproduce and breakdown organic pollutants. Think of pac-man – when given oxygen the bugs wake, up, reproduce and 'eat' organics. Pac-man has a hard time 'eating' ghosts- the ghosts at



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the treatment plant are the chemicals from cleaners, personal products and medicines.

Science: Biology

Purpose: Breakdown an additional 35-45% of organic solids

Secondary Treatment - clarifier tanks

• Description:

Settle out bacteria that have broken down organic solids. Without an oxygen supply bacteria de-activate and settle to the top or bottom of a physical settling tank, leaving behind water that has between 85% and 98% of the organics removed. Bacteria recycled back into the secondary aeration tanks.

Science: Physics

Purpose: Organics/bacteria removal

Disinfection:

• Description:

Chlorine or sodium hypochlorite is used to disinfect the treated water killing off remaining bacteria

Science: Chemistry

Purpose: Kill/deactivate bacteria

Tertiary Treatment -

Description:

Additional filtration (sand) and disinfection to produce Class A reclaimed water for reuse.

Science: Physics, chemistry

 Purpose: Additional removal of organic solids, bacteria. Produce water at least 99.9% clean.

Solid Treatment - Digesters

Description:

Anaerobic bacteria breakdown organic solids removed form the water treatment for 1 month, producing nutrient rich solids and methane gas. Think of the digester tank as similar to a stomach or



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compost bin. Methane gas is produced in the digester similar to gas produced in human digestive system.

Science: Biology

Purpose: Organic breakdown and bacterial management of organic waste.

Solids Treatment – Dewatering (Gravity Belt Thickeners, Dissolved Air Flotation Thickener and Centrifuges)

Description:

'Dry" out the solids – reduce the volume to make it easier* to treat in the digesters or easier* for truck transport to farms and forests

- Science: Gravity
- Purpose: remove water, make the solids easier to treat and transport

*Easier = cheaper, more efficient, less volume and weight making it more practical for treatment and transport

List 5 different types of jobs required to build, operate and maintain and treatment plant and sewer system:

- Operator
- Mechanic
- Electrician
- Manager
- Analyst
- Lab scientist (biologist, chemist)
- Office administrator (phones, filing, bill paying, employee payroll, schedules)
- Engineer
- Planner
- Architect
- Contractor- construction
- Truck driver
- Accountant
- Inspector pipelines and facilities
- Communications staff- media, communities, schools
- Water quality tester
- Flow monitoring, mapping, GIS staff